



END PLATES
ALUMINIUM
3mm PLATE
TO BE WELDED
FLUSH IN POSITION

FRAME 150x50x3 RHS
TYP.

NOTE - STRUCTURE IS TO BE FULLY WELDED. HOLES ARE TO BE DRILLED IN UNDERSIDE OF MEMBERS TO ALLOW FOR WATER AND MOISTURE TO ESCAPE.
- FOR FLOAT DETAILS, REFER TO A4-184 AND A4-306.
- FOR FLOAT MOUNTING DETAILS, REFER TO A4-774.

NOTE:
-ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
-ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.
-FILLER ALLOY IS GRADE 5356
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIZE OR EQUIVALENT LUBRICATING COMPOUND, PRIOR TO FASTENING.