

100x50 HARDWOOD WALER FIX WITH 6 BOLTS

140x35 KDF27 HARDWOOD DECKING

FRAME ALUMINIUM 150x50x3 RHS TYP

100x50 HARDWOOD RUNNER FIX WITH 3 BOLTS

FLOAT BRACKET BKT-FLOAT-1558 16 REQD

## NOTE:

- -ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
- -ALL EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT.
- -FILLER ALLOY IS GRADE 5356
- -ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL ETC)
- -ÀLL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
- -ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
- -ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND, PRIOR TO FASTENING.
- -THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
PTY LTD

3.6m x 2.5m PONTOON 4x650L FLOATS

M.D.S.

PONTOON-2600

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	SCALE	N.T.S.	DWG <b>A4-2600</b>			
	DRAWN	JPM	REV	Α	7,7,99	
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